



WORLD'S BEST
ALLOY BULLBARS

East Coast Bullbars (ECB Pty Ltd)

Tel: 07 3897 5700

Fax: 07 3283 1168

ecb@ecb.com.au www.ecb.com.au

29 Snook St
Clontarf QLD 4019
Australia

Po Box 122
Margate QLD 4019
Australia

BT67SY

REPLACES: 09.07.10

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FITTING INSTRUCTIONS

LANDCRUISER 100 SERIES LIVE COIL BIG TUBE™ VEHICLE FRONTAL PROTECTION SYSTEM (VFPS) FOR AIRBAG & ADR COMPLIANT VEHICLES

Check installation hardware before commencing.

1. Lift Bonnet. Remove grille, three PK screw at top and two plastic clips at bottom. Remove bumper cover. Three plastic clips behind bottom of grille area, **See figure 1**, one 10mm head PK screw (each side at top of bumper side returns and four to six 10mm head bolts (depending on model) along bottom of bumper.
2. Remove foam from bumper sub-frame to access sub-frame bolts.
3. Remove bumper sub-frame (all models) and sub frame chassis brackets (depending on model).
4. Remove tow hooks.
5. Bend bumper cover locating tab under headlight downwards (98-9/02 models only).
6. Remove indicators from vehicle, one PK self-tapper at top of indicators (under bonnet). Splice ECB indicator wiring to original indicator wiring. Splice ECB park light wiring to original park light wiring. Refit original indicators.
7. Attach steel mounts (supplied) to the inside of chassis. Use M12 x 35 x 1.25 high tensile bolts (supplied) for top holes. Re-attach tow hooks over mounts using original bolts. Use M12x 35 x 1.25 high tensile bolts (supplied) for lower rear holes. Use ½ x 1 ½ bolt, nut and washers for round hole in side of mount. Use original bolts for slot hole in side of mounts. **FINGER TIGHTEN ALL BOLTS ONLY. See figure 2 and 3.**
8. Attach infill trim (supplied) to top sides of ECB protection bar. **NOTE: Trim 30mm off lower edge so trim will sit over end of protection bar. See figures 4 and 5. Trim excess off end to follow protection bar. See figure 6. NOTE: Seal any exposed edges of trim with silicone or similar to avoid corrosion of inner steel.**
9. Fit ECB LED indicator / park lights (supplied) into protection bar as per instructions supplied with the LED indicator kit. **NOTE: Ensure park light is to outside. See figure 7.**
13. Attach round cut out surrounds (supplied) into the round cut outs on the front of the protection bar. **NOTE: Wider part of trim faces to bottom side of cut out.**
10. Attach protection bar to the outside of the steel mounts. Use ½ x 1 ½ unc bolts and nuts/washers (supplied). **FINGER TIGHTEN ONLY.**
11. **TIGHTEN STEEL MOUNTS TO CHASSIS.** Align protection bar with vehicle. Adjust on slot holes for protection bar to sit neatly around grille and headlight under panels.
12. Adjust at side returns so protection bar infill trim just makes contact with vehicle guards. **See figure 8.**
13. **TIGHTEN PROTECTION BAR BOLTS/NUTS** to a force of 130 N-m (100ft/lb).
14. Connect ECB indicators/park lights into the vehicle wiring loom use connectors (supplied). **CHECK FOR CORRECT OPERATION.**



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ENSURE NUMBER PLATE IS CLEARLY VISABLE

Note: When fitting/refitting the licence plate to the vehicle, ensure there is no obstruction to licence plate vision in accordance with local authorities. If required relocate licence plate to an alternate location.

Further VFPS Notes:

- Do not attach VFPS to the vehicle using anchorages not intended for this purpose (e.g. engine mounting bolts).
- Do not use this product for any vehicle make or model, other than those specified by the VFPS manufacturer.
- Do not remove the plaque or label from the VFPS.
- Do not modify the structure of the VFPS in any way.
- No accessory or fitment should project forward of the VFPS forward profile.
- ENSURE THESE INSTRUCTIONS ARE LEFT WITH VEHICLE OWNER AND/OR OPERATOR.**

IMPORTANT INFORMATION

Periodically check bolts and nuts for correct tightness, especially if travelling on rough roads

FITTING KIT

2 – Steel mounting brackets.	1 – ECB LED Indicator / Park light kit
8 – ½ x 1 ½ unc bolts/nuts.	6 – Cable locks.
4 – M12 x 35 x 1.25 bolt only.	1 – 2500mm length 6mm black infill trim.
20 – ½ flat washers.	2 – Round cut out surrounds.
12 – ½ spring washers.	

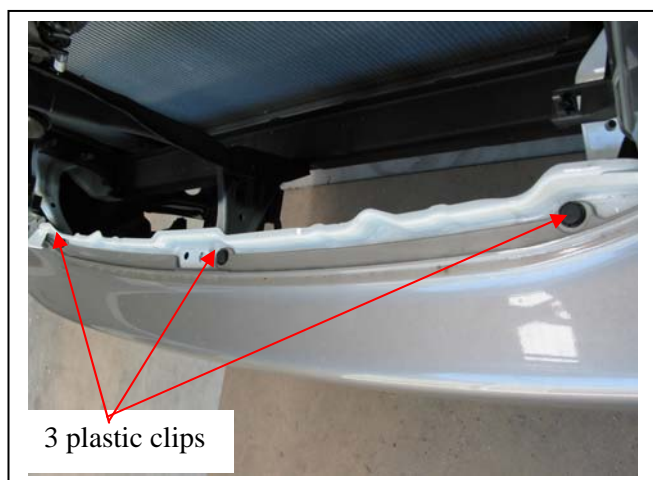


Figure 1

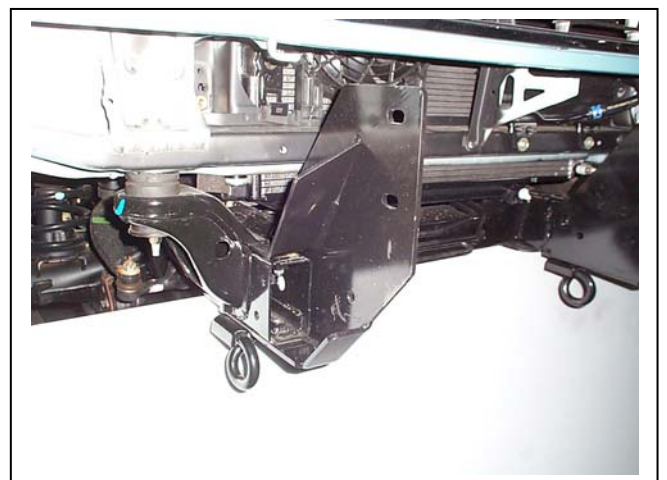


Figure 2 – Drivers side shown



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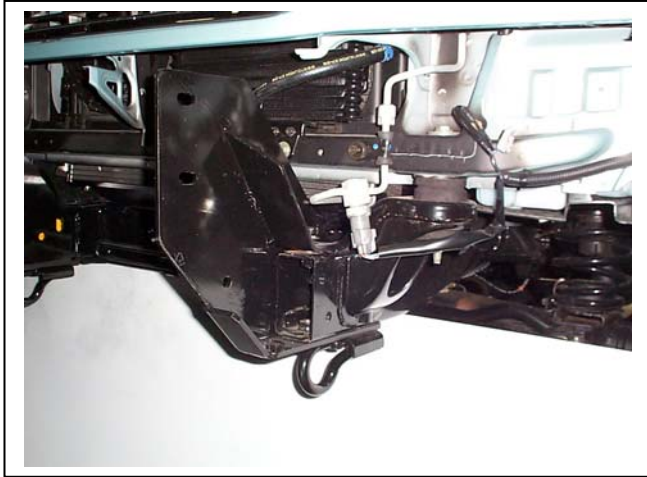


Figure 3 – Passenger side shown

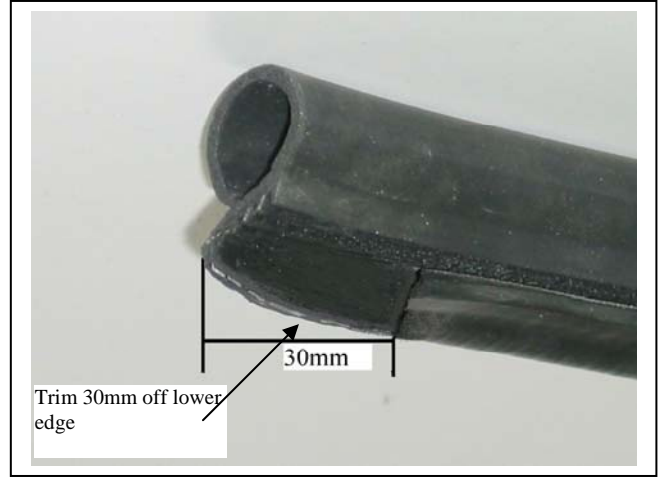


Figure 4



Figure 5

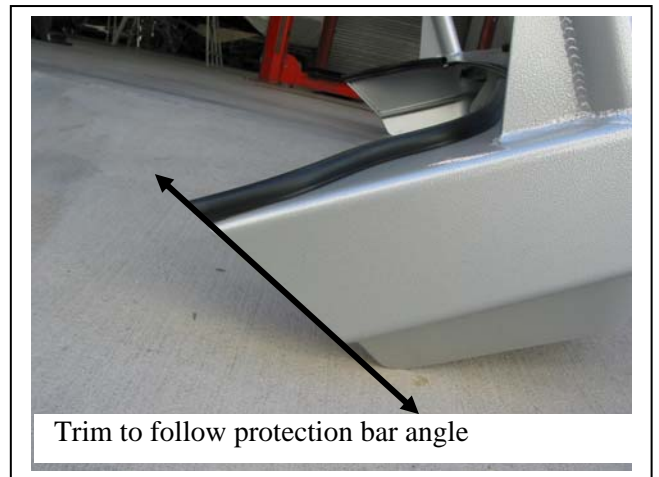


Figure 6

Note: Example only angle on bar maybe different to the above

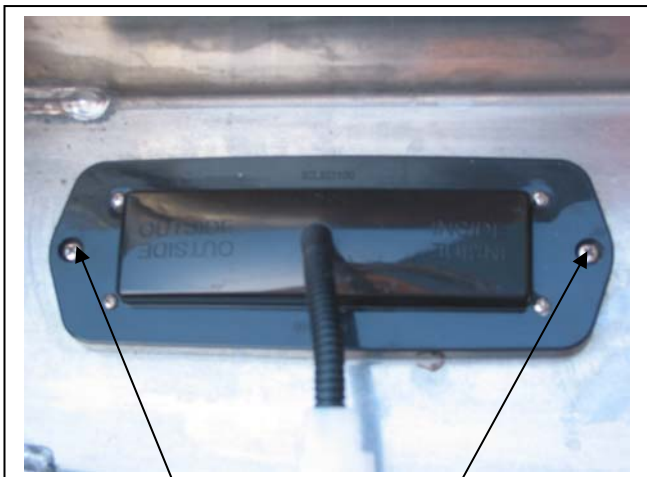


Figure 7
Stainless steel self-tappers



Infill trim
Figure 8



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We value your comments

Dear Fitter,

ECB would like to know how you went with the installation of this product. We value your comment and may need to contact you to clarify some details so please complete your contact details clearly.

We would appreciate if you could complete as many of the following details as possible.

Your Name:	Your contact No.
Product Part No.	Product Invoice No.
Product Description:	Make, model, and year of vehicle:
Product Work Order No.	Company your from/Company product purchased from:

Date of fitment: ____/____/____

Was the fitting hardware supplied complete?

Yes

No

If no what was not supplied

Did the installation go well?

Yes

No

Please provide comments

Please draw diagrams if you need to.

Post to
Reply Paid 122
PO Box 122
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Fax to
(07) 3283 1168



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DESPATCH CHECKLIST BT67SY

Work Order #	
Finish:	
Transport:	
Due Date:	

- 2 – Steel mounting brackets.
- 1 – Bolt Kit.
- 1 – ECB LED Indicator / Park light kit.
- 1 – 2500mm length 6mm clip lock.
- 2 – Round cut out surrounds.
- 2 – ECB overrides – **Fitted to bar.**
- 3 – 6mm air scoops – **Fitted to bar.**

**See other side of
this page for
photos of all
mounts**



Is this product “the best it can be” Yes _____ / _____
Wrapper's initials / Checker initials

If NO fix before continuing

All parts checked and completed by:

Nut and bolts: _____ Date __/__/__

Order control: _____ Date __/__/__

Final wrap check: _____ Date __/__/__



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