



**WORLD'S BEST
ALLOY BULLBARS**

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8F30SY / NB6F32SY/ NBF30SY

REPLACES: 25.02.10
REVISED: 28.06.10

FITTING INSTRUCTIONS

FORD TERRITORY TYPE 8 04/05-04/09 models only, 63mm SERIES 2 NUDGE BAR and 76mm NUDGE BAR 04/05-04/11 models VEHICLE FRONTAL PROTECTION SYSTEM (VFPS) FOR AIR BAG & ADR COMPLIANT VEHICLES

Check installation hardware before commencing.

NOTE: 3/8 chuck, small physical size air drill or similar size electric drill is required, **otherwise remove bumper cover to gain clear access fit mounts and then refit bumper cover.**

1. Turn wheels full lock.
2. Remove lower plastic air deflector by removing thirteen 7mm head screws. Slide down and rearward to remove. **See figure 1.**
3. Remove two plastic push in rivets and one PK self-tapper (each side) from plastic inner guards at bumper cover side returns. **See figure 2.**
4. Support steel mounting system (supplied) on jack. **See figure 3.** Jack steel mounting system up onto chassis lip ensuring steel mounting system is as high as possible on chassis lip and hard against steel radiator support. **See figure 4.** If bumper not removed you will need to stretch forward to allow access for the mount.
5. Clamp rear of steel mounting system to chassis lip. **See figure 5.**
6. Pull plastic inner guard clear for access. Using centre mounting holes as a guide drill one 10mm hole (each side) through chassis lip. **See figure 6.** Treat raw metal with rust inhibitor. Use 3/8 x 1 ½ bolts, nuts and washers (supplied). **TIGHTEN.**
7. Remove clamps. Drill one 10mm hole (each side) through chassis lip at rear mounting holes. **NOTE:** Turn wheel lock outwards for each side for access. Treat raw metal with rust inhibitor. Use 3/8 x 1 ½ bolt, nuts and washers (supplied). **TIGHTEN. See figure 7.**
8. Repeat drill procedure for front holes. **See figure 8. NOTE:** Bend plastic flap inside bumper cover clear to access front holes. Treat raw metal with rust inhibitor. Use 3/8 x 1 ½ bolt, washer on wire (supplied) to access front holes, feed from inside. **See figure 9.** Attach washers and nuts (supplied) **TIGHTEN.**
9. Trim wire from bolts and bend up inside bumper cover.
10. Reattach plastic inner guards to bumper cover.
11. Hold plastic air deflector against steel mounting system and mark where trimming is required to fit around steel mounting system. Trim and reattach to vehicle. **See figures 10 and 11.**
12. Attach protection bar to outside of steel mounting system. Use 3/8 x 1 ½ bolts, washers on wire (supplied) to access front holes. Use 3/8 x 1 ½ bolts, nuts and washers (supplied) for rear holes. Align protection bar with vehicle. **NOTE: figures 12, 13 and 14** for side views, **Figures 15, 16 and 17** for front views. **TIGHTEN ALL BOLTS AND NUTS. NOTE:** Ensure protection bar is mounted as high as possible on steel mounting for maximum ground clearance.



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ENSURE NUMBER PLATE IS CLEARLY VISABLE

Note: When fitting/refitting the licence plate to the vehicle, ensure there is no obstruction to licence plate vision in accordance with local authorities. If required relocate licence plate to an alternate location.

Further VFPS Notes:

- a) Do not attach VFPS to the vehicle using anchorages not intended for this purpose (e.g. engine mounting bolts).
- b) Do not use this product for any vehicle make or model, other than those specified by the VFPS manufacturer.
- c) Do not remove the plaque or label from the VFPS.
- d) Do not modify the structure of the VFPS in any way.
- e) No accessory or fitment should project forward of the VFPS forward profile.
- f) **ENSURE THESE INSTRUCTIONS ARE LEFT WITH VEHICLE OWNER AND/OR OPERATOR.**

IMPORTANT INFORMATION

Periodically check bolts and nuts for correct tightness, especially if travelling on rough roads

FITTING KIT

1 – Steel mounting system.
6 – 3/8 x 1 ½ bolts.
4 – 3/8 x 1 ½ bolts, washers on 250mm wire.
10 – 3/8 nuts.
16 – 3/8 flat washers.
10 – 3/8 spring washers.



Figure 1



Figure 2



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Figure 3

ECB steel mounting system

Chassis lip



Figure 4 – Passenger side shown. Radiator support

Chassis lip

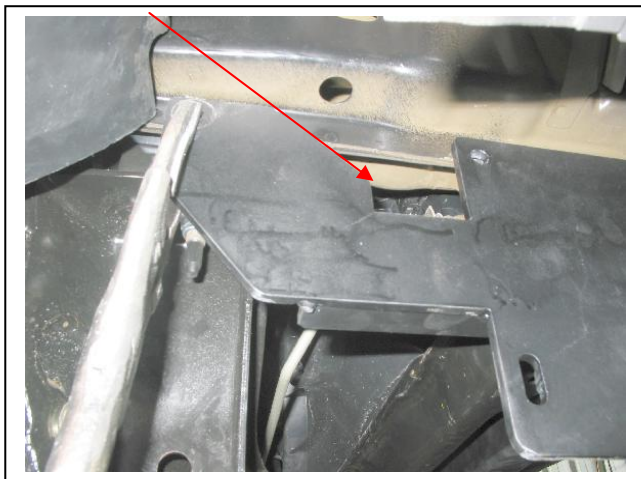


Figure 5 – Drivers side shown



Figure 6 – Drivers side shown

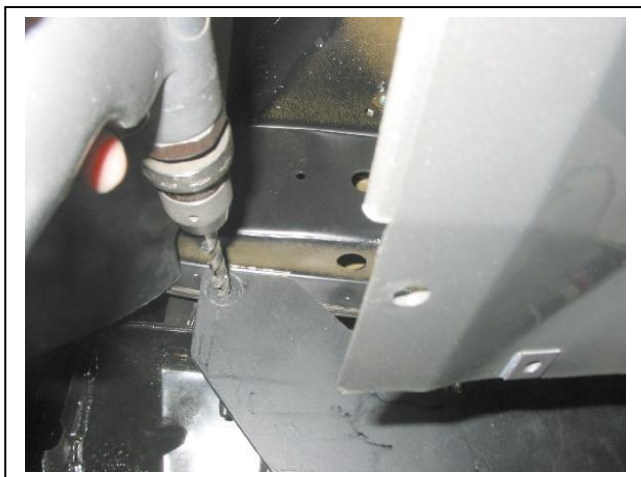


Figure 7 – Drivers side shown

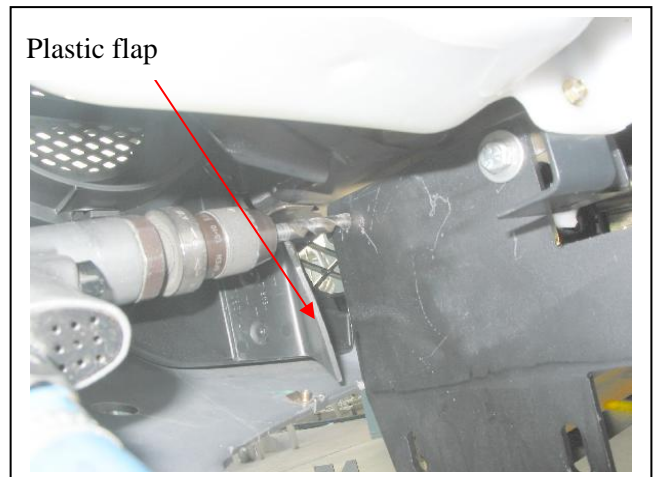


Figure 8 – Passenger side shown



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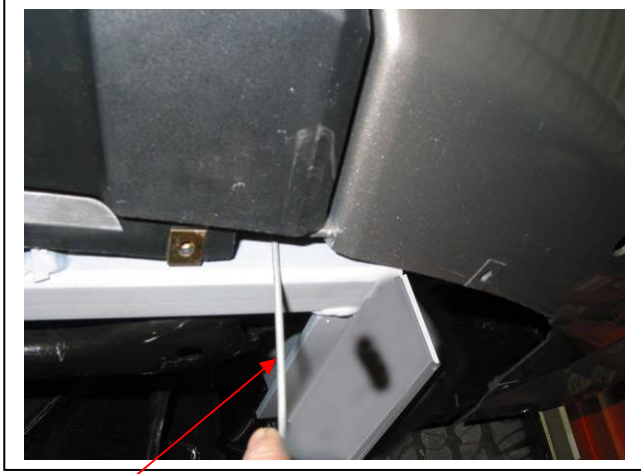
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Bolt on wire

Figure 9



Figure 10

Trim here

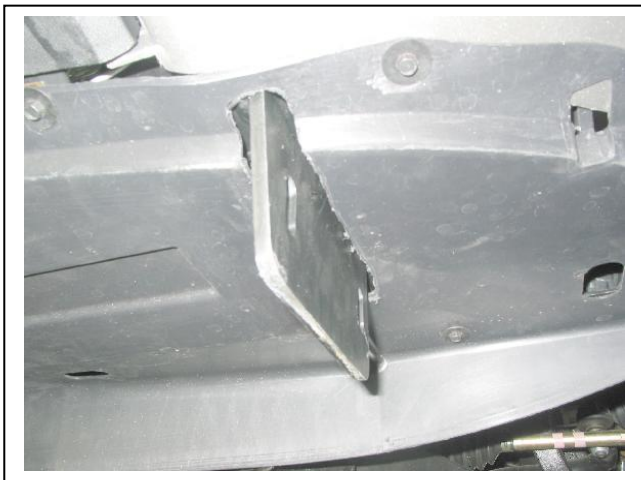


Figure 11



Figure 12 – Type 8 shown on 05/04-04/09 model



Figure 13 – 63mm Series 2 Nudge Bar side view shown on 05/09- SY MKII Model



Figure 14 – 76mm Nudge bar side view shown on 05/09- SY MKII Model



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Figure 15 - Type 8 Front view shown on 05/04-04/09 model



Figure 16 - 63mm Series 2 Nudge Bar front view shown on 05/09- SY MKII Model



Figure 17 - 76mm Nudge bar side front view shown on 05/09- SY MKII Model



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We value your comments

Dear Fitter,

ECB would like to know how you went with the installation of this product. We value your comment and may need to contact you to clarify some details so please complete your contact details clearly.

We would appreciate if you could complete as many of the following details as possible.

Your Name:	Your contact No.
Product Part No.	Product Invoice No.
Product Description:	Make, model, and year of vehicle:
Product Work Order No.	Company your from/Company product purchased from:

Date of Fitment: ____/____/____

Was the fitting hardware supplied complete?

Yes

No

If no what was not supplied

Did the installation go well?

Yes

No

Please provide comments

Please draw diagrams if you need to.

Post to
Reply Paid 122
PO Box 122
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Fax to
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DESPATCH CHECKLIST 8F30SY / NB6F32SY / NBF30SY

Work Order #	
Finish:	
Transport:	
Due Date:	

- 1 – Steel mounting system.
- 1 – Bolt Kit

**See other side of
this page for
photos of all
mounts**



Is this product “the best it can be” Yes _____ / _____

Wrapper's initials / Checker initials

If **NO** fix before continuing

All parts checked and completed by:

Nut and bolts: _____ Date __/__/__

Order control: _____ Date __/__/__

Final wrap check: _____ Date __/__/__



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